


Date: Monday, 04/02/2008 3:21:08 PM  
User: Dominique Dube

# Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	206 A/B FLOAT STEP ASSEMBLY
<b>Job Number</b> :	36964	<b>Part Number</b> :	D206628014
<b>Estimate Number</b> :	11792	<b>Drawing Number</b> :	N/A
<b>P.O. Number</b> :		<b>Project Number</b> :	N/A
<b>This Issue</b> :	04/02/2008	<b>Drawing Revision</b> :	N/A
<b>Prsht Rev.</b> :	NC	<b>Material</b> :	
<b>First Issue</b> :	25/01/2008	<b>Due Date</b> :	10/03/2008
<b>Previous Run</b> :		<b>Qty:</b>	6
<b>Written By</b> :		<b>Um:</b>	Each
<b>Checked &amp; Approved By</b> :			
<b>Comment</b> :	* : Est Rev:D As Per Ecn 766 06-01-06 JLM		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy blue file and type labels as per PPP D206-628-014 CHG 002 004 per ECN 1118

08.02.27

2.0	36964A	206B FLOAT STEP ASSY, RH
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**Comment:** Sub-Component SUB-ASSEMBLY  
206B STEP ASSY, RH  
D2841-042 B 36964A

SP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
UPDATED AS PER ECN 1118, D206-628-014 CHG NUM. 004

4.0	D27313	Mounting Lug
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
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2	D2731-3	Mounting Lug	37335
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AS 08/04/03

5.0	D27317	Mounting Lug
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
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2	D2731-7	Mounting Lug	B34125
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AS 08/04/03

Date: Monday, 04/02/2008 3:21:08 PM  
User: Dominique Dube

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206 A/B FLOAT STEP ASSEMBLY

Job Number: 36964

Part Number: D206628014

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2845

Arm



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2845 ARM B36089 x1 B37339 x9 B18968 x2

AS 08/04/03 (x6)

7.0

D2732030

Rubber Cushion



Comment: Qty.: 4.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part # Description Batch

4 D2732-030 RUBBER CUSHION

ERROR

8.0

D2732030

Rubber Cushion



Comment: Qty.: 4.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part # Description Batch

4 D2732-030 RUBBER CUSHION

ERROR

Total = 48

AS 08/04/03 (x6)

9.0

D3394041

LUG ASS'Y



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D3394-041 LUG ASS,Y 34833

AS 08/04/03 (x6)

10.0

D3394043

LUG ASS'Y



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D3394-043 LUG ASS,Y 34834

AS 08/04/03 (x6)

11.0

AN3C4A

BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 AN3C4A Bolt M107376

AS 08/04/03 (x6)

Date: Monday, 04/02/2008 3:21:08 PM  
User: Dominique Dube

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206 A/B FLOAT STEP ASSEMBLY

Job Number: 36964

Part Number: D206628014

Job Number:



Seq. #:	Machine Or Operation:	Description :
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12.0	AN4C13A	BOLT
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
4	AN4C13A	Bolt	M65289 x 10 M106785 x 14

AS 08/04/03 (X6)

13.0	AN4C14A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
4	AN4C14A	Bolt	M67087

AS 08/04/03 (X6)

14.0	AN4C15A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
4	AN4C15A	Bolt	M103915

AS 08/04/03 (X6)

15.0	AN960C10	WASHER
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Comment: Qty.: 2.0000 EACH(s)/Unit Total: 12.0000 EACH(s)

M106302

AS 08/04/03 (X6)

16.0	AN960JD416L	Washer
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Comment: Qty.: 24.0000 Each(s)/Unit Total: 144.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
24	AN960JD416L	Washer	M106785 x 78 M107008 x 66

AS 08/04/03 (X6)

17.0	NAS1515H4L	WASHER
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Comment: Qty.: 24.0000 Each(s)/Unit Total: 144.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
24	NAS1515H4L	Washer	M107008

AS 08/04/03 (X6)

Date: Friday, 1/25/2008 10:49:23 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206 A/B FLOAT STEP ASSEMBLY

Job Number: 36964

Part Number: D206628014

Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

MS210434

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 72.0000 Each(s)

Pick:

Qty Part Number Description Batch

12 MS21043-4 Nut (or MS21042-4) M107101

AS

08/04/03

(x6)

19.0

NAS1515H3

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 NAS1515H3 Washer M107101

AS

08/04/03

(x6)

20.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08/04/07

(x6RH)

21.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-628-014

Location:

PPP Rev:

30964A  
Rev F

AS

08/04/07

(x6)

22.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/09

Job Completion



mf 08-04-08

W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries